

LAFFERTY EQUIPMENT MFG., INC. INSTALLATION / OPERATION INSTRUCTIONS

LPSS FOAMER

Requirements

150 – 1000 PSI Water — Up to 4 GPM
50 – 100 PSI Air — Up to 12 SCFM
3/4" I. D. Discharge Hose

Water Temperature

Ambient to 160° F



OPTIONS

- *Dual Chemical Pick-Up* (Model #s below)*
- *00250 Nozzle, part # 180153 (increases foam throw distance from up to 10' with the standard 50250 fan nozzle to 22')*
- *Stainless Steel Hose Rack*
- *1 Gallon Stainless Steel Jug Rack (round)*
- *1 Gallon Stainless Steel Jug Rack (square)*
- *2 1/2 Gallon Stainless Steel Jug Rack (inside dimensions 8 1/2" x 10 1/2")*
- *5 Gallon Stainless Steel Jug Rack (inside dimensions 12" x 12")*

Model # 917110, LPSS Foamer

* Model # 917510, LPSSDU Foamer
(with nozzle only)

Model # 917115, LPSS Foamer Complete

* Model # 917515, LPSSDU Foamer Complete
(with 50' hose, open-flow wand, and nozzle)

Ask About Our Rinse/Foam Hose Drop Stations

LPSS FOAMER INSTALLATION / OPERATION INSTRUCTIONS

CAUTION: Always observe good safety habits. Wear protective clothing, gloves, and eye wear. Direct discharge away from yourself and others. **DO NOT** attempt to stop flow of foam by restricting or “kinking” hose. **DO NOT** install a ball valve at the end of the foam hose.

TO INSTALL (See Parts Diagram, Facing Page)

1. Mount the LPSS Foamer to a suitable surface.
2. Connect your water and air lines to the foamer (see diagram). Loosen strainer cap from strainer body to create a swivel union effect for easy installation of water hose and cleaning or replacement of **water strainer element**.
3. Connect the foam hose to the hose barb and secure with the clamp. [**Hose must be a 3/4" I.D.**]
4. Connect the foam wand with the nozzle to the hose. [**Use only a 50250 or 00250 nozzle with the LPSS foamer.**]
5. *Stapled to these instructions, with a matching color-coded chart, are metering tips which control your chemical to water dilutions. You will need to know the water pressure and the number of ounces of chemical needed per gallon of water to determine the correct tip color. (See chemical label for manufacturer’s recommendation.)*
 - A. Locate your water pressure in the chart. The number below it is your water flow rate in **gallons per minute**.
 - B. Multiply the **gallons per minute** by the number of **ounces of chemical needed per gallon** of water.
 - C. Match answer(s) to the *nearest* number in metering tip selection chart. [**The tip selection chart is based on water-thin chemical. Thicker chemicals will require a larger metering tip. If the selected metering tip does not produce desired foam consistency, increase tip size until desired foam consistency and cleaning results are achieved. For dual pick-up, it is important to install a metering tip into each solution check valve and immerse both chemical strainers into chemical concentrates.**]

EXAMPLE OF METERING TIP SELECTION

LPSS Foamer at 600 PSI

- 600 PSI = 2.4 GPM
- 3 ounces of chemical per gallon of water
- 2.4 x 3 = 7.2
- 7.2 \cong 7.0 for thin chemical (light green tip) (thicker chemicals will require a larger tip)

- D. Open cover. Install selected metering tip into (each) solution check valve. Next, push the chemical tube over the check valve and close cover. Immerse the chemical strainer into your chemical concentrate.

TO OPERATE

1. While firmly holding foam wand, **point discharge away from yourself and others**. Then, completely open the water supply valve. Completely open the air ball valve and observe foam quality.
2. Foam consistency can be changed by adjusting the air volume with the needle valve. For **drier** foam, turn the needle valve **counterclockwise**. For **wetter** foam, turn the needle valve **clockwise**. If foam is still too wet or hose is “bucking” after adjustments are made, try installing a larger metering tip.
3. To prevent streaking, apply foam in a thin layer *from the bottom and work up*.
4. When foaming is completed, return to foamer and close the water supply valve and the air ball valve. **Do not attempt to cut off flow of foam by restricting or “kinking” hose.**
5. Rinse the work surface before foam dries.

PREVENTIVE MAINTENANCE: When the foamer will be out of service for extended periods, the risk of residual chemical build-up is increased. To prevent build-up, remove chemical tube from chemical concentrate and place in warm water. Completely open the water supply valve for 30 seconds to flush. Check and/or clean water strainer element and chemical strainer; replace if missing.

WATER PRESSURE	200 PSI	300 PSI	400 PSI	500 PSI	600 PSI	700 PSI	800 PSI	900 PSI	1000PSI
LPSS FOAMER WATER FLOW RATE	1.3 GPM	1.55 GPM	1.9 GPM	2.1 GPM	2.4 GPM	2.6 GPM	2.8 GPM	3 GPM	3.15 GPM

The number under each color in the chart below represents the **average ounces of water-thin chemical which will pass through the tip per minute.**

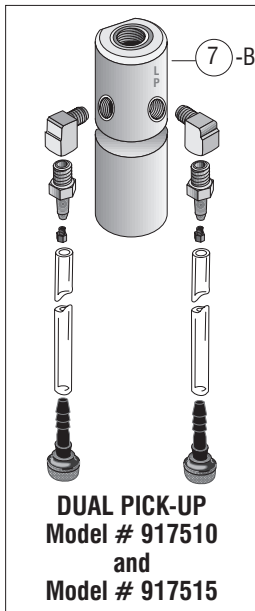
METERING TIP SELECTION CHART IN OUNCES PER MINUTE (AVERAGE)

COLOR	Brown	Clear	Bright Purple	White	Pink	Corn Yellow	Dark Green	Orange	Gray	Light Green	Medium Green	Clear Pink	Yellow Green	Burgundy	Pale Pink	Light Blue	Dark Purple	Navy Blue	Clear Aqua	Black
Thin Chemical	0.84	1.16	1.4	2.0	2.7	3.4	4.0	5.3	6.1	7.0	8.5	9.2	11.2	12.5	12.9	14.2	17.6	21.4	30.2	40.4

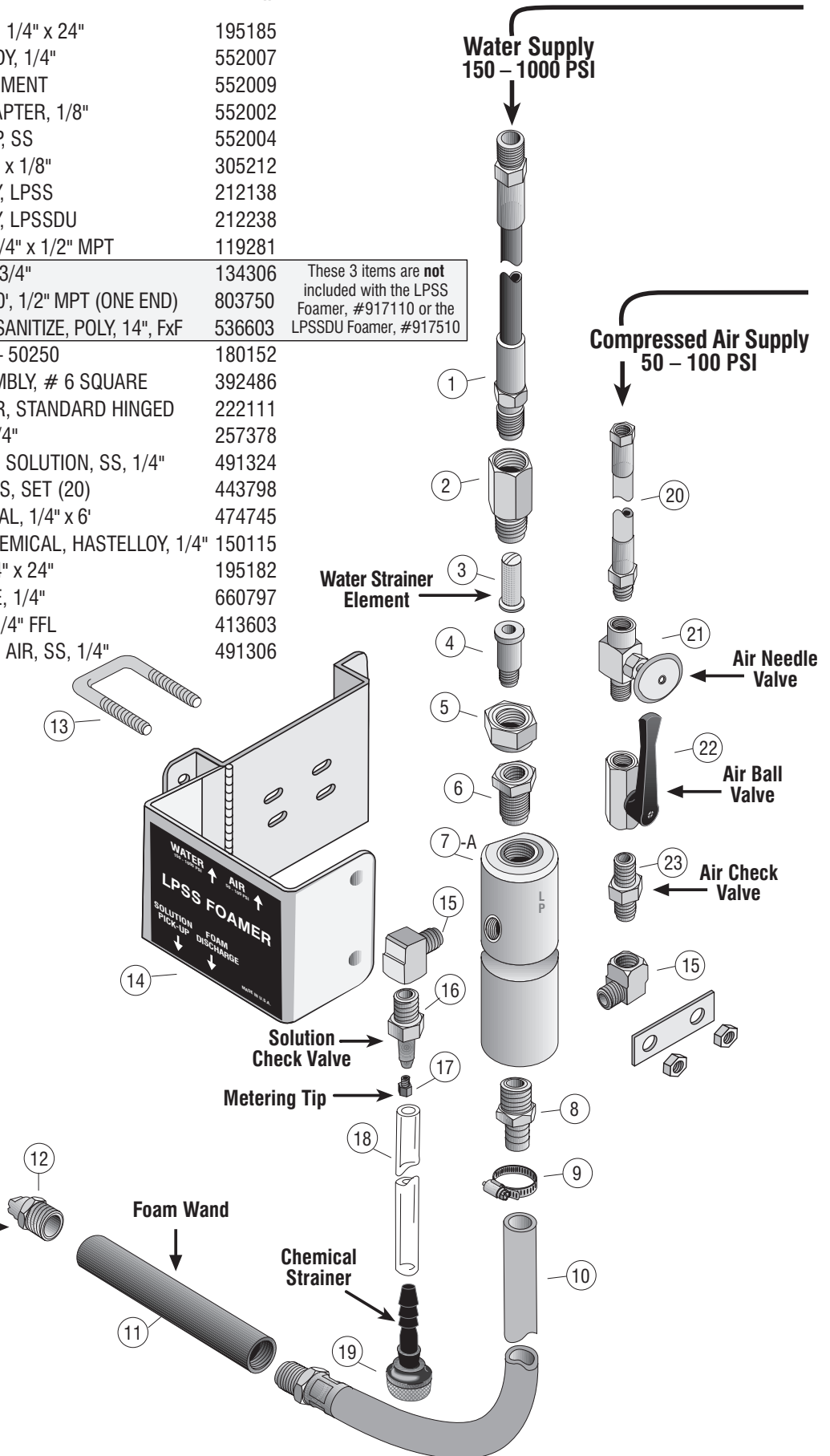
LPSS FOAMER COMPLETE - Model # 917115

QTY. LPSS	QTY. LPSSDU	CALL #	DESCRIPTION	PART #
1	1	1	HOSE, WATER, 1/4" x 24"	195185
1	1	2	STRAINER BODY, 1/4"	552007
1	1	3	STRAINER ELEMENT	552009
1	1	4	STRAINER APAPTER, 1/8"	552002
1	1	5	STRAINER CAP, SS	552004
1	1	6	BUSHING, 3/8" x 1/8"	305212
1		7-A	FOAMER BODY, LPSS	212138
	1	7-B	FOAMER BODY, LPSSDU	212238
1	1	8	HOSE BARB, 3/4" x 1/2" MPT	119281
1	1	9	HOSE CLAMP, 3/4"	134306
1	1	10	HOSE, 3/4" x 50', 1/2" MPT (ONE END)	803750
1	1	11	WAND, FOAM/SANITIZE, POLY, 14", FxF	536603
1	1	12	NOZZLE, 1/2" - 50250	180152
1	1	13	U-BOLT ASSEMBLY, # 6 SQUARE	392486
1	1	14	BASE & COVER, STANDARD HINGED	222111
2	3	15	ELBOW, ST., 1/4"	257378
1	2	16	CHECK VALVE, SOLUTION, SS, 1/4"	491324
1	1	17	METERING TIPS, SET (20)	443798
1	2	18	TUBE, CHEMICAL, 1/4" x 6"	474745
1	2	19	STRAINER, CHEMICAL, HASTELLOY, 1/4"	150115
1	1	20	HOSE, AIR, 1/4" x 24"	195182
1	1	21	NEEDLE VALVE, 1/4"	660797
1	1	22	BALL VALVE, 1/4" FFL	413603
1	1	23	CHECK VALVE, AIR, SS, 1/4"	491306

These 3 items are **not** included with the LPSS Foamer, #917110 or the LPSSDU Foamer, #917510



Foam Nozzle
For proper operation, use **ONLY** a 50250 or 00250 nozzle with your LPSS Foamer.



TROUBLESHOOTING GUIDE

for LPSS FOAMER

PROBLEMS	POSSIBLE CAUSE / SOLUTION																		
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
A) Foamer will not draw chemical.	•					•	•	•	•	•		•	•	•	•				•
B) Foam surges and/or hose "bucks."	•	•	•	•		•	•	•		•	•		•	•	•		•		•
C) Foam output too wet.		•	•	•	•	•	•	•		•	•	•	•	•	•		•		•
D) Foam output too dry.	•															•			
E) Water flowing into chemical container.									•										
F) Foam does not clean properly.											•						•	•	
G) Water/chemical backing up into air line.					•														

POSSIBLE CAUSE / SOLUTION

- | | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ol style="list-style-type: none"> 1. Air volume too high for available water pressure – Slightly adjust the needle valve (clockwise). 2. Use of an oiler on the air line will cause poor foam quality – Use only clean, dry air. 3. Inadequate air supply – Open air inlet valve fully/adjust needle valve (counterclockwise). 4. Air volume too low or needle valve clogged – Adjust needle valve counterclockwise or clean/replace valve. 5. Air check valve clogged or failed – Clean or replace the air check valve. 6. Temperature too high – Decrease water temperature. 7. Foam hose too long, wrong size, or kinked; must be 3/4" I.D. – Maximum recommended length is 75'. Straighten the hose. 8. Nozzle size too small – Must be a 50250 or 00250 nozzle. 9. Solution check valve clogged or failed – Clean or replace solution check valve. 10. Water strainer element clogged – Clean the water strainer element. [Completely unscrew strainer cap from strainer for easy cleaning or replacement of strainer element; see diagram, pg. 3.] | <ol style="list-style-type: none"> 11. Improper chemical – Ensure product is recommended for foaming and/or the application. 12. Chemical tube not immersed in chemical or chemical depleted – Immerse tube or replenish. 13. Chemical strainer or metering tip blocked – Clean or replace chemical strainer and/or tip. 14. Chemical tube stretched out where tube slides over check valve or pin hole/cut in chemical tube – Cut approximately 1/2" off end of tube or replace tube. 15. Vacuum leak in chemical pick-up assembly – Tighten the connection(s). 16. Chemical to water ratio too high – Install smaller tip. 17. Chemical to water ratio too low – Install larger tip. 18. Soil has hardened on surface – Reapplication may be necessary. Always rinse foam before it dries. 19. Water scale or chemical build-up may have formed in the foamer body causing poor pick-up – To descale, carefully remove body and soak <i>entire</i> foamer body in descaling acid. |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

Lafferty Equipment Manufacturing, Inc.

5614 Oak Grove Road
North Little Rock, AR 72118
Telephone: (501) 851-2820 — FAX: (501) 851-3719

Made in the USA

Distributed by: